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Amendments to the Specification

Please amend paragraphs [0018] and [0029], as follows:

Preferably, the interior surface of the tubular structure is first cleaned to remove superficial contaminants. An inert gas, such as argon gas, is backfilled into the chamber to a pressure of about 0.5 to about 100 millitorr, preferably about 15 millitorr. A pulse frequency of from about 1 Hz to about 20 kHz, preferably from about 2 kHz to about 3 kHz, at a pulse width of from about 5 microseconds to about 40 microseconds, preferably about 20 microseconds, is applied to bias the tube to at least about 200V, preferably about 4 kV (using bias voltage means represented by V in FIG. 1B), for a duration necessary to deposit a coating having the desired thickness. Preferably, from about 5 minutes to about 60 minutes, most preferably for about 30 minutes.

[0029] The entire setup 20 is placed in a vacuum chamber (not shown). Preferably, the interior surface of the tube is first cleaned to remove superficial contaminants. An inert gas, such as argon gas, or a combination of argon gas and H₂ is backfilled into both the chamber and the tube to a pressure of about 0.5 to about 100 millitorr, preferably about 15 millitorr. In one method, as the magnetic assembly is grounded to the vacuum chamber, a pulse frequency of from about 1 Hz to about 20 kHz, preferably from about 2 kHz to about 3 kHz, at a pulse width of from about 5 microseconds to about 40 microseconds, preferably about 20 microseconds, is applied to negatively bias the tube (using a bias voltage means such as V in FIG. 2) to at least about

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200V, preferably about 4kV, for a duration necessary to generate plasma within the tube. Preferably, from about 1 minute to go most preferably for about 30 minutes. Herein, Ar ions are drawn to the inner surface of the tube resulting in sputter cleaning. The use of argon and a reactive gas such as H₂ allows for effective removal of oxides and other organic contaminants from the inner diameter of the tube.